

SatPax® 670-R

Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom Wiper

SatPax® 670-R combines Durx® 670 nonwoven wipers composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with a high saturation level of 70% IPA and 30% DI water.

This pre-wetted format provides a cost effective and easy to use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper.



Other Class 5 and above Pre-wetted wipers

- SatPax® 1000
- SatPax® 550

Key Attributes

- 55% cellulose / 45% polyester hydroentangled nonwoven blend
- No chemical binders in base material
- Pre-wetted with consistent 70% IPA/ 30% DI Water to a high saturation level of 60%
- Re-sealable solvent resistant packaging
- Wipers in c-folded configuration for single withdrawal

Benefits

- Low extractables and fiber and particle counts
- Smooth and durable with good wet strength
- Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- Increases cleaning efficiency
- Increases cleaning protocol consistency

Environmental

- Reduces VOC (Volatile Organic Compound) emissions
- 55% cellulose fiber content is biodegradable
- Complies with RoHS 2002/05 and pre-registered under REACH

Applications

- Designed for use in ISO Class 5 and higher cleanroom environments and USP <797> applications.
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent concentrations is required
- Final cleaning of surfaces or products prior to manufacturing or packaging
- High saturation level is ideal for removing cleaning and disinfecting residues in regulated environments

Alcohol Mixtures

Alcohol / DI Water mixtures can be varied to fit the customer requirements. Typical mixtures are 70/30 and 9/91 IPA/DI Water.

Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

Sterile Validated Option

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10⁻⁶ sterility assurance level.

www.berkshire.com

Contact: Tel 1 800 242 7000 / 1 413 528 2602
info@berkshire.com

Americas	Tel 1 413 528 2602	Fax 1 413 528 2614	info@berkshire.com
Europe	Tel 44 (0) 870 757 2877	Fax 44 (0) 870 757 2878	enquiries@berkshire.uk.com
SE Asia	Tel 65 6252 4313	Fax 65 6252 4312	enquiries@berkshire.com.sg
Japan	Tel 81 3 5827 2380	Fax 81 3 5827 2382	master@berkshire.co.jp

Technical Data (In Dry State)

Attribute		Units	Value	Test Method
Basis Weight		g/m ²	67.6	TAPPI T-410
Caliper		µm	243	TAPPI T-411
Fibers	≥100µm	fibers/cm ²	200	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.2
Particles	≥0.5µm	x10 ³ /cm ²	16	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.1
Sorbency	Capacity	mL/m ²	291	IEST-RP.CC004.3, Sec 8.1 modified / Sec 8.2 modified
	Efficiency	mL/g	4.3	
	Rate	seconds	2	
Non-Volatile Residue	DI Water	g/m ²	0.030	IEST-RP.CC004.3, Sec 7.1.2
	IPA	g/m ²	0.0034	
Ions	Na ⁺	ppm	49	IEST-RP.CC004.3, Sec 7.2.2
	K ⁺	ppm	4.1	
	Ca ⁺⁺	ppm	12	
	Mg ⁺⁺	ppm	4.7	
	Cl ⁻	ppm	39	

Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

Order Information:

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % by Weight	Style
SatPax® 670-R	SPX670R.001.12	9x9" (23x23cm)	75	12	70/30	60%	45%	C-fold

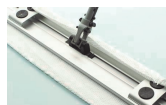
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[Wipers](#)



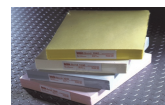
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