

## Product Information

# ISO Class 3-5

Cleanroom Class 1 – 100 EU Grade A/B

## ValuSeal® 1500

### Sealed Edge Cleanroom Laundered 100% Polyester Knit

ValuSeal® 1500 is a laser sealed edge cleanroom laundered wiper required for ISO Class 3 and above environments composed of 100% continuous filament polyester knit fabric.

This combination of properties provides
ValuSeal®1500 with a high level of cleanliness and
chemical compatibility required
for ISO Class 3 and above environments and

applications requiring critical control of contaminants combined with superior performance.



Other ISO Class 3 and above wipers

MicroSeal SuperSorb® Lite UltraSeal® 3000

MicroSeal SuperSorb®

MicroSeal® 1200

MicroSeal® VP

ValuSeal® LP ValuSeal® HA

#### **Key Attributes**

- . 100% continuous filament polyester knit
- · Laser sealed edge for reduced fiber contamination
- Laundered and packaged in Berkshire's ISO Class 4 cleanroom

#### Benefits

- · Critically low particles, fibers, ions and extractables
- Chemically compatible with IPA, Acetone and other solvents
- High absorbency
- Low endotoxin levels
- · Light weight, high absorbency material design reduces actual cost in use compared to heavier weight products

#### Environmental

- Light weight, high absorbency design reduces landfill waste impact when compared to more traditional heavier weight designs
- Complies with RoHS 2002/05 and REACH requirements

#### **Applications**

- · Designed for use in ISO Class 3 and higher cleanroom environments
- Designed for the highest level of contamination control in critical processing applications
- Chamber cleaning and CMP processing
- · Stencil and other print roll cleaning applications
- Steam autoclavable for aseptic applications
- Cleaning of medical device products
- Analytical analysis testing between batch runs in parenteral drug processing
- · Applying and removing cleaning and disinfecting solutions

#### Value Pack Option

The value pack option provides the same great performance in a more economical bulk packaging format.

#### **Pre-Wetted Option**

The same wiper material can be provided in pre-wetted formats for reduced VOC emissions, increased convenience, increased productivity, improved solvent control and cleaning protocol repeatability and reduced costs.

#### Sterile Validated Option

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10<sup>-6</sup> sterility assurance level. Dry and pre-wetted versions available.

### www.berkshire.com

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| Japan   | Tel 81 3 5827 2380      | Fax 81 3 5827 2382      | master@berkshire.co.jp     |



#### **Technical Data:**

| Attribute            |                  | Units                  | Value  | Test Method  |
|----------------------|------------------|------------------------|--------|--|
| Basis Weight         |                  | g/m²                   | 130    | TAPPI T-410  |
| Caliper              |                  | μm                     | 473    | TAPPI T-411  |
| Fibers               | ≥100µm           | fibers/cm <sup>2</sup> | 0.037  | IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.2               |
| Particles            | ≥ <b>0.5</b> µm  | x10³/cm²               | 0.74   | IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.1               |
| Sorbency             | Capacity         | mL/m²                  | 538    | IEST-RP.CC004.3, Sec 8.1 modified / Sec 8.2 modified |
|                      | Efficiency       | mL/g                   | 4.1    |  |
|                      | Rate             | seconds                | 1      |  |
| Non-Volatile Residue | DI Water         | g/m²                   | 0.0031 | IEST-RP.CC004.3, Sec 7.1.2                           |
|                      | IPA              | g/m²                   | 0.0065 |  |
| lons                 | Na <sup>+</sup>  | ppm                    | 0.069  | IEST-RP.CC004.3, Sec 7.2.2                           |
|                      | K <sup>+</sup>   | ppm                    | 0.016  |  |
|                      | Ca <sup>++</sup> | ppm                    | 0.041  |  |
|                      | Mg <sup>++</sup> | ppm                    | 0.0088 |  |
|                      | CI-              | ppm                    | 0.21   |  |

#### Notes

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

#### **Order Information:**

| Product        | Number         | Size           | Shts/pk | Pks/cs | Style      |
|----------------|----------------|----------------|---------|--------|------------|
| ValuSeal® 1500 | VS1500.0909.8  | 9x9" (23x23cm) | 150     | 8      | Stacked    |
| ValuSeal® 1500 | VS1500.0909B.8 | 9x9" (23x23cm) | 150     | 8      | Value Pack |

For more information on our other contamination control products or technical consultation, please contact your Berkshire Sales Representative or e-mail: <a href="mailto:info@berkshire.com">info@berkshire.com</a>

### Other Berkshire products

For information on our other products, please click on the relevant text.



**Wipers** 



**Mop Systems** 



Face Masks



**Glove Liners** 



**Documentation Systems** 



Swabs